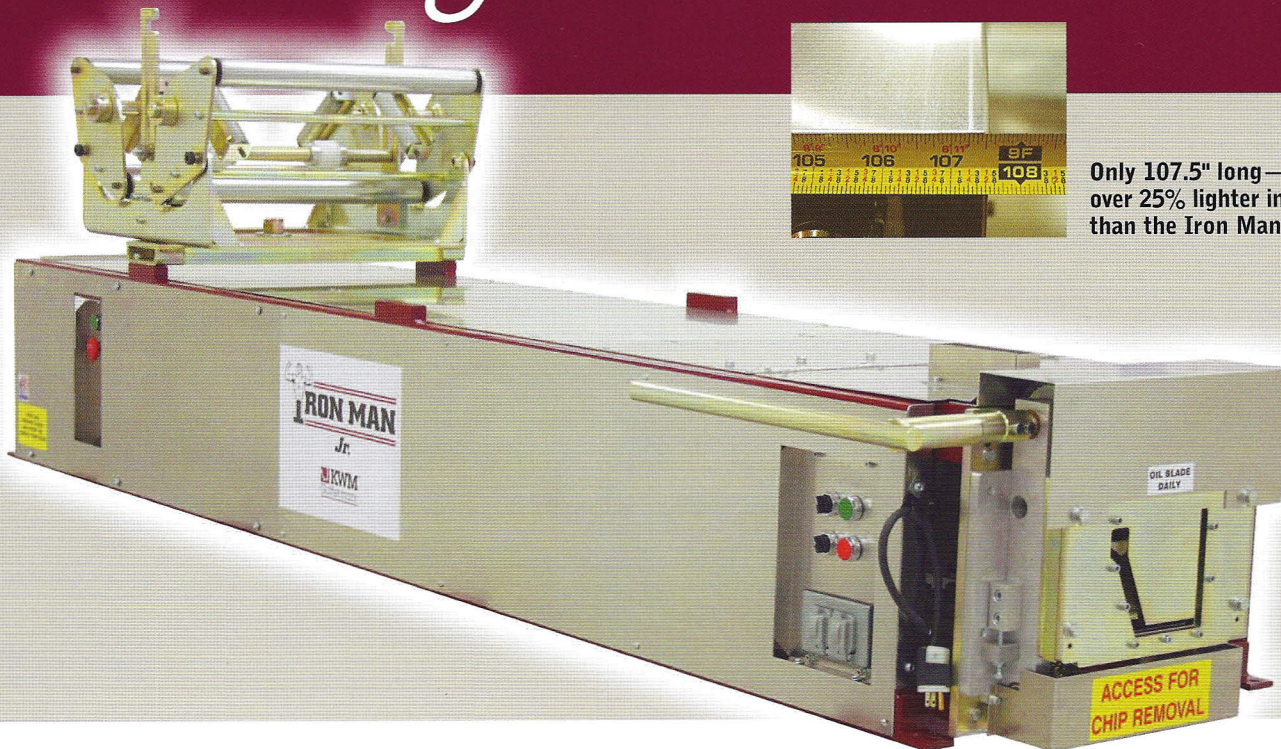




# IRON MAN

## Junior 6"



Only 107.5" long—and  
over 25% lighter in weight  
than the Iron Man 6".

### Polyurethane Drive Train

- Eliminates the need to load coil prior to transportation (less material waste)
- Eliminates slippage from cold weather and condensation

### .002 Hard Chrome Plated Steel Forming Rollers

- Rollforms all recommended materials with minimal or no adjustment
- Free-floating forming rollers produce less pressure and allow for more product uniformity

### Electrical and Control System

- Push button entry and exit end controls with safety wiring and "jog" feature
- 3/4 HP, 110 volt, single phase motor, 13.6 ampere

### Structural Steel Frame

- Welded tubular frame

### Modular Turnstile Upright System & Transfer Bars

- Transfer bars (ease of coil loading)

**2 YEAR WARRANTY**  
ON PARTS & LABOR

 **KWM**  
Gutterman<sup>INC.</sup>

[www.kwmgutterman.com](http://www.kwmgutterman.com)  
Toll-free (888) 729-4290



# **IRON MAN** *Junior 6"*

## **Power**

3/4 HP, 110 volt, single phase,  
13.6 ampere, totally enclosed  
fan cooled (T.E.F.C.) motor

## **Dimensions**

Length – 107.5" (273.1 cm)  
Height – 48" (122.0 cm)  
Width – 24" (61.0 cm)

## **Weight**

Approximately 960 lbs. (435.4 kg)

## **Drive**

Powered polyurethane drive rollers  
via chains and sprockets

## **Shear**

Front pull guillotine

## **Speed**

Approximately 35 feet per minute

## **Controls**

Push button entry and exit end controls  
with "jog" feature

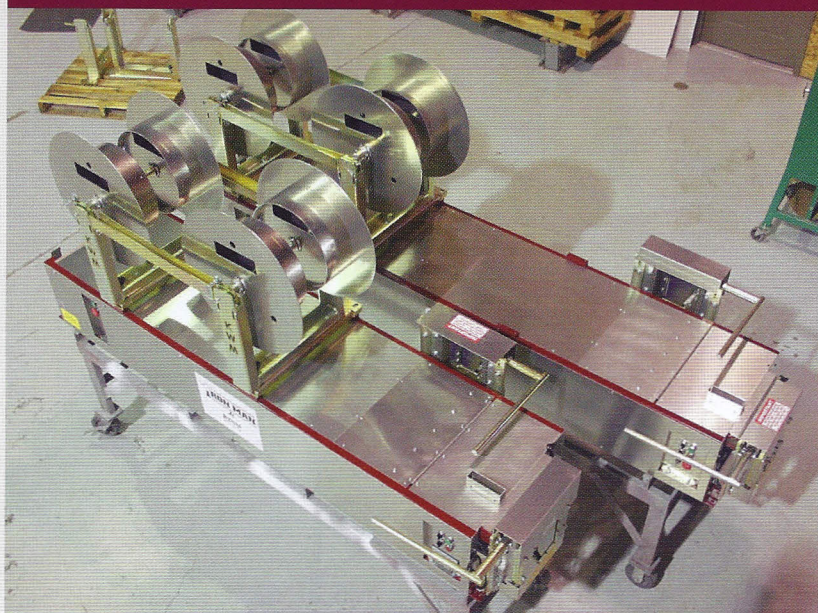
## **Recommended Materials**

Maximum width 15"

Material	Maximum Gauge
Galvalume	26
Aluminum	.032
Copper	16 oz.–20 oz. 3/4 hard

## **Options**

- Machine mount cradles
- Additional runout support stands
- CE Certified wiring
- Additional turnstiles
- Additional spools
- 12 volt, DC power
- Trailer riser pad



The Iron Man Junior 6" compared to the full size Ironman 6".

 **KWM**<sup>®</sup>  
Gutterman<sup>INC.</sup>

795 South Larkin Avenue  
Rockdale, Illinois 60436

Phone (815) 725-9205 • Fax (815) 725-4429

Toll-free (888) 729-4290

E-mail [sales@kwmgutterman.com](mailto:sales@kwmgutterman.com)

[www.kwmgutterman.com](http://www.kwmgutterman.com)